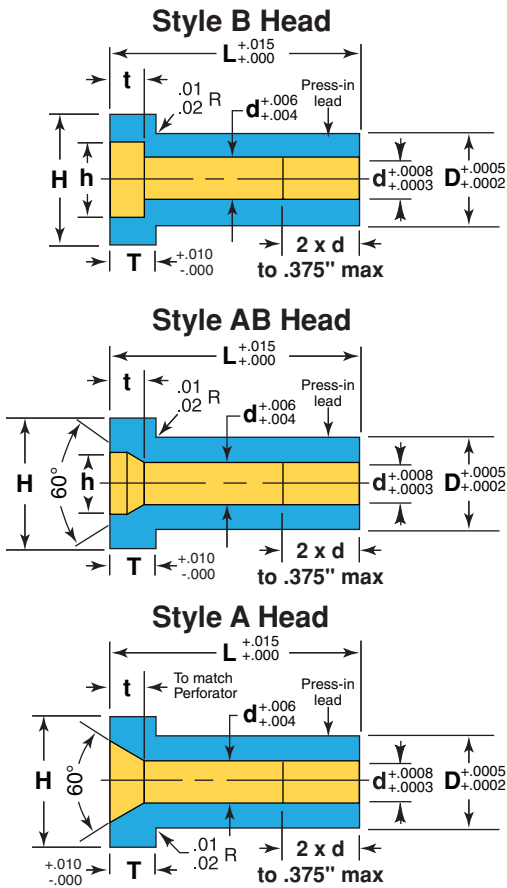


PORTER CQ Perforator Holders

TOLERANCE
Steel: D2, Rc 59-62

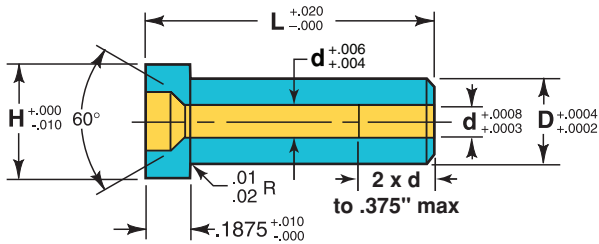


Catalog No.	D	Lengths L in .25" Increments	d .001 increments	h	t	H	T
CQ-30	.1875	.75 - 1.25	.040 - .060	Punch head diameter +.015	.094	.250	.187
CQ-31	.2500	.75 - 1.50	.060 - .126		.094	.375	.187
CQ-32	.3125	.75 - 2.00	.080 - .160		.094	.437	.187
CQ-33	.3750	1.00 - 2.25	.161 - .218		.125	.500	.187
CQ-34	.4375	1.00 - 2.25	.200 - .250		.125	.562	.187
CQ-35	.5000	1.00 - 2.25	.218 - .310		.125	.625	.187
CQ-35	.5000	1.00 - 2.25	.311 - .325		.187	.625	.187
CQ-36	.6250	1.00 - 2.25	.326 - .385		.187	.750	.187
CQ-37	.8750	1.75 - 2.50	.376 - .500		.187	1.125	.187
CQ-38	1.125	2.00 - 2.50	.501 - .625		.187	1.375	.187
CQ-39	1.3750	2.50 - 3.00	.626 - .812		.250	1.625	.187
CQ-40	1.7500	2.75 - 3.25	.813 - 1.000		.250	2.000	.187
CQ-41	2.2500	3.00 - 3.50	1.001 - 1.250		.250	2.500	.187
CQ-42	2.8750	3.00 - 3.50	1.251 - 1.625		.250	3.250	.187

Ordering Example:
Qty. Cat. No. L d Head Style
6 CQ32 x 1.50 x .100 AB

PORTER Support Quill Series

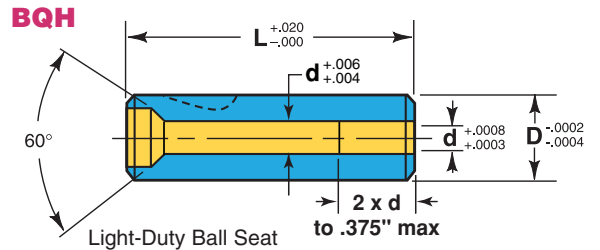
Standard Support Quill SSQ Series



Ordering Example:
Qty. Cat. No. x L Head Style
6 SSQ53 x 1.50 AB

TOLERANCE
Steel: A2, RC59-62
d to D TIR: .0003 Max. Perf.

Catalog Number	D	Length L in .25" Increment	Perf d	H	To Match AB Perf #
SSQ-50	.1875	.75 - 1.25	.062	.250	NO-LN0
SSQ-51	.2500	.75 - 1.50	.078	.375	N1-LN1
SSQ-52	.2500	1.00 - 1.75	.093	.375	N2-LN2
SSQ-53	.3125	1.00 - 1.75	.125	.437	N3-LN3
SSQ-54	.3125	1.00 - 1.75	.156	.437	N4-LN4
SSQ-55	.3750	1.00 - 1.75	.187	.500	N5-LN5
SSQ-56	.3750	1.25 - 1.75	.218	.500	N6-LN6
SSQ-57	.4375	1.25 - 1.75	.250	.562	N7-LN7
SSQ-58	.5000	1.25 - 1.75	.312	.625	N8-LN8
SSQ-59	.6250	1.25 - 1.75	.375	.750	N9-LN9
SSQ-60	.8750	1.25 - 1.75	.438	1.125	N10-LN10
SSQ-61	.8750	1.25 - 1.75	.500	1.125	N11-LN11



Ordering Example:
Qty. Cat. No. x L Head Style
6 BQH53 x 1.75 AB

Catalog Number	Holder ØD	Length L	Perf d	To Match AB Perf #
BQH-50	.3750	1.25 1.75	.062	NO-LN0
BQH-51	.3750	1.25 1.75	.078	N1-LN1
BQH-52	.3750	1.25 1.75	.093	N2-LN2
BQH-53	.3750	1.25 1.75	.125	N3-LN3
BQH-54	.5000	1.25 1.75	.156	N4-LN4
BQH-55	.5000	1.25 2.00	.187	N5-LN5
BQH-56	.5000	1.25 2.00	.218	N6-LN6
BQH-57	.6250	1.25 2.00	.250	N7-LN7
BQH-58	.8750	1.25 2.00	.312	N8-LN8
BQH-59	.8750	1.25 2.00	.375	N9-LN9

Designed
 • to hold N and LN type perforators, will also fit HP type.
 • with thicker wall at tear-drop washout for extra strength.
 • to fit all standard light duty retainers.