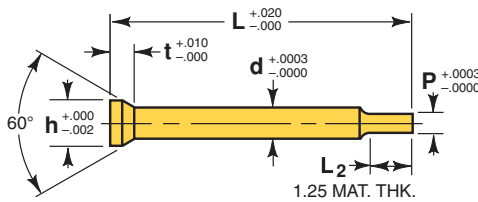


### P-200 Perforator Style AB



Hardness RC 60-63 Zero-Temp® Treatment  
Heads RC 40-55

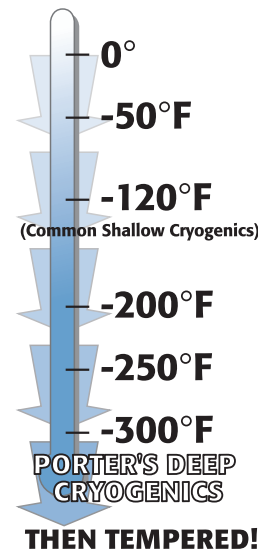
**When Ordering Perforator Specify:**

Qty. Cat. No. x P L2  
6 P202 x .075 .25

Call out SBR required or advise Material Thickness.

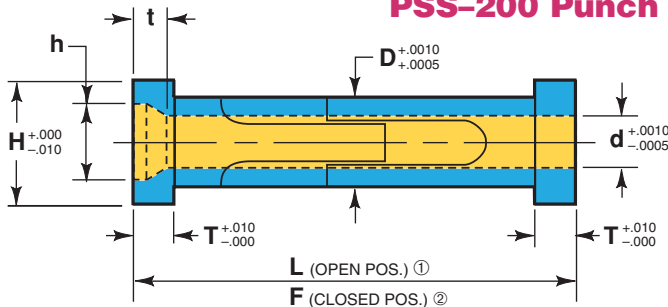
P to d TIR: .0003 Max.

Cat. No.	d	L	P	h	t
P-200	.062	1.50	.043-.061	.100	.093
P-201	.078	2.00	.054-.077	.115	.093
P-202	.093	2.00	.062-.092	.130	.093
P-203	.125	2.12	.087-.124	.160	.093
P-204	.156	2.12	.109-.155	.190	.093
P-205	.187	2.12	.125-.186	.220	.125
P-206	.218	2.12	.153-.217	.250	.125
P-207	.250	2.50	.175-.249	.280	.125
P-208	.312	2.75	.218-.311	.355	.187
P-209	.375	3.12	.265-.374	.415	.187
P-210	.438	3.56	.307-.437	.563	.187
P-211	.500	3.56	.350-.499	.625	.187



All Porter Perforators are "Deep Cryogenically" treated for  
1. Wear  
2. Toughness  
3. Dimensional Stability  
See page 42 for more details.

### PSS-200 Punch Support Sleeve



Designed to hold P-200 Style Perforators.

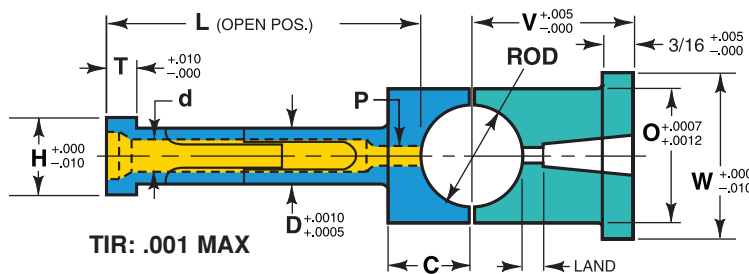
- ① L = Perforator length also
- ② F = Minimum closed position
- ③ K = Length of stroke

**When Ordering Sleeve Specify:**

Qty. Cat. No.  
3 PSS202

Sleeve = Stress Proof Material TIR: .001 Max.

Cat. No.	D	L①	F②	K③	H	T	d
PSS-200	.1875	1.50	1.31	.19	.250	.093	.062
PSS-201	.2500	2.00	1.75	.25	.375	.125	.078
PSS-202	.2500	2.00	1.75	.25	.375	.125	.093
PSS-203	.3125	2.12	1.75	.37	.437	.125	.125
PSS-204	.3125	2.12	1.75	.37	.437	.125	.156
PSS-205	.3750	2.12	1.75	.37	.500	.125	.187
PSS-206	.3750	2.12	1.75	.37	.500	.125	.218
PSS-207	.4375	2.50	2.00	.50	.562	.125	.250
PSS-208	.5000	2.75	2.25	.50	.625	.187	.312
PSS-209	.6250	3.12	2.37	.75	.750	.187	.375
PSS-210	.8750	3.56	2.81	.75	1.125	.250	.438
PSS-211	.8750	3.56	2.81	.75	1.125	.250	.500



**When Ordering Sleeve Specify:**

Qty. Cat. No. Style Head  
6 RSS90 AB

**When Ordering Perforator Specify:**

Qty. Cat. No. x P x R Style Head  
6 RSP90 x .051 x .0625 AB

**When Ordering Die Button Specify:**

Qty. Cat. No. V P  
6 RSD90 .875 .063

Catalog Number	P	d	D	H	T	O	C	L	K	ROD Ø	V	W
RSS-90	.043-.056	.062	.1875	.250	.093	.2500	T + Radius of Rod	1.500	.187	To be specified by customer.	Die Button Length	O + .125
RSS-91	.054-.070	.078	.2500	.375	.125	.3750		2.000	.250			
RSS-92	.062-.083	.093	.2500	.375	.125	.3750		2.000	.250			
RSS-93	.081-.113	.125	.3125	.437	.125	.4375		2.125	.375			
RSS-94	.109-.140	.156	.3125	.437	.125	.5625		2.125	.375			
RSS-95	.125-.168	.187	.3750	.500	.125	.6875		2.187	.437			
RSS-96	.153-.196	.218	.3750	.500	.125	.8125		2.187	.437			
RSS-97	.175-.225	.250	.4375	.562	.125	.9375		2.500	.500			
RSS-98	.218-.281	.312	.5000	.625	.187	1.1250		2.875	.625			
RSS-99	.265-.343	.375	.6250	.750	.187	1.3750		3.125	.750			

RSS Sleeve Set consist of the two piece intermeshing sleeve. RSP (Perforator) and RSD (Die Button) must be ordered separately when needed.

- ① L= Perforator Length also
- ③ K= Length of stroke