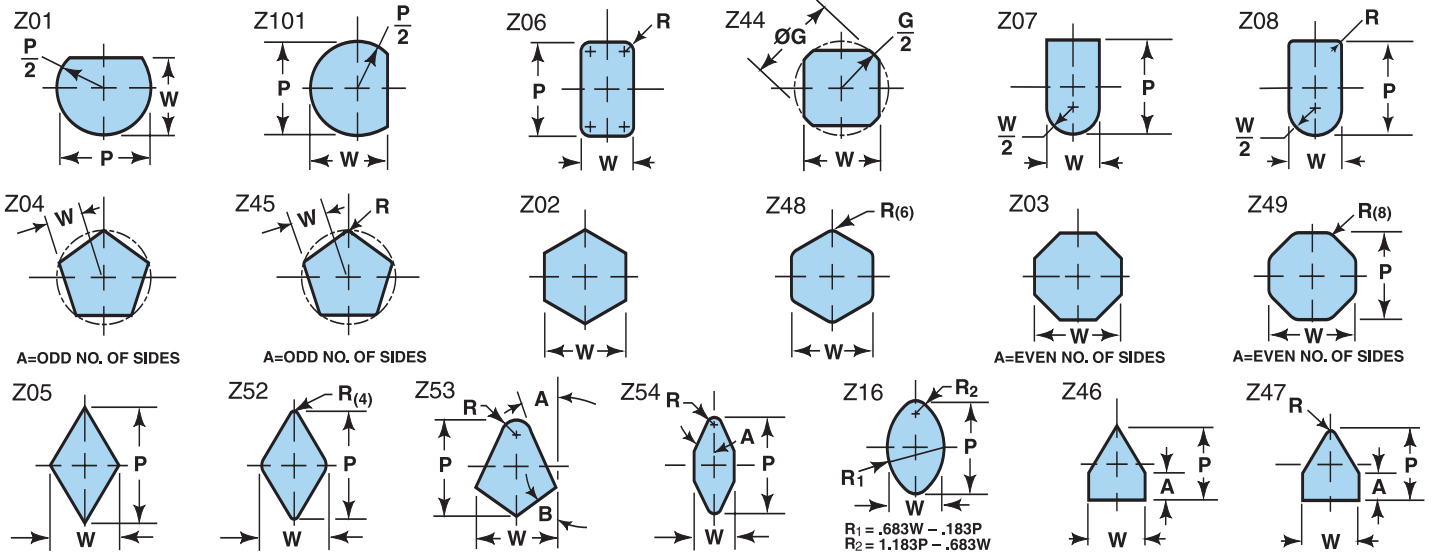
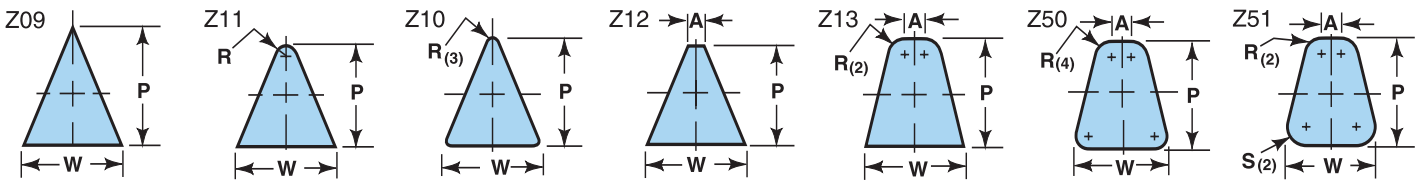


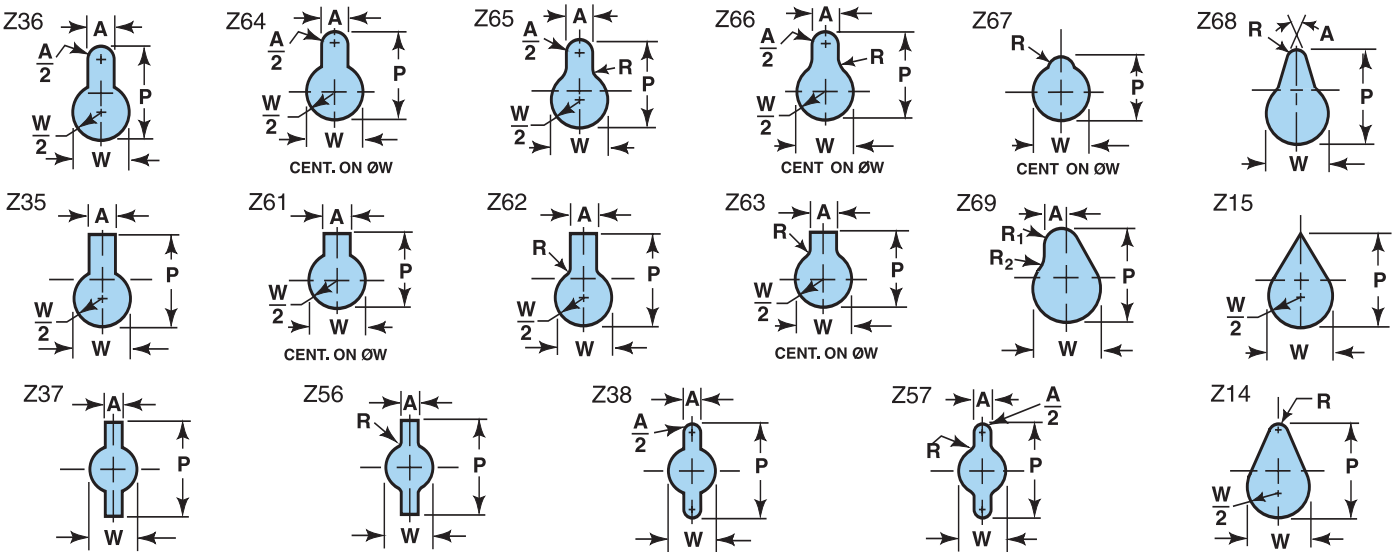
Porter Standard Forms



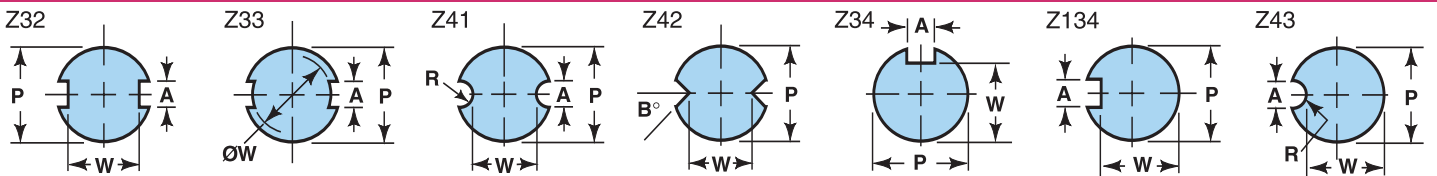
Porter Triangles & Trapezoid Forms



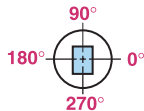
Porter Keyhole & Teardrop Forms



Porter Knock-Out Forms



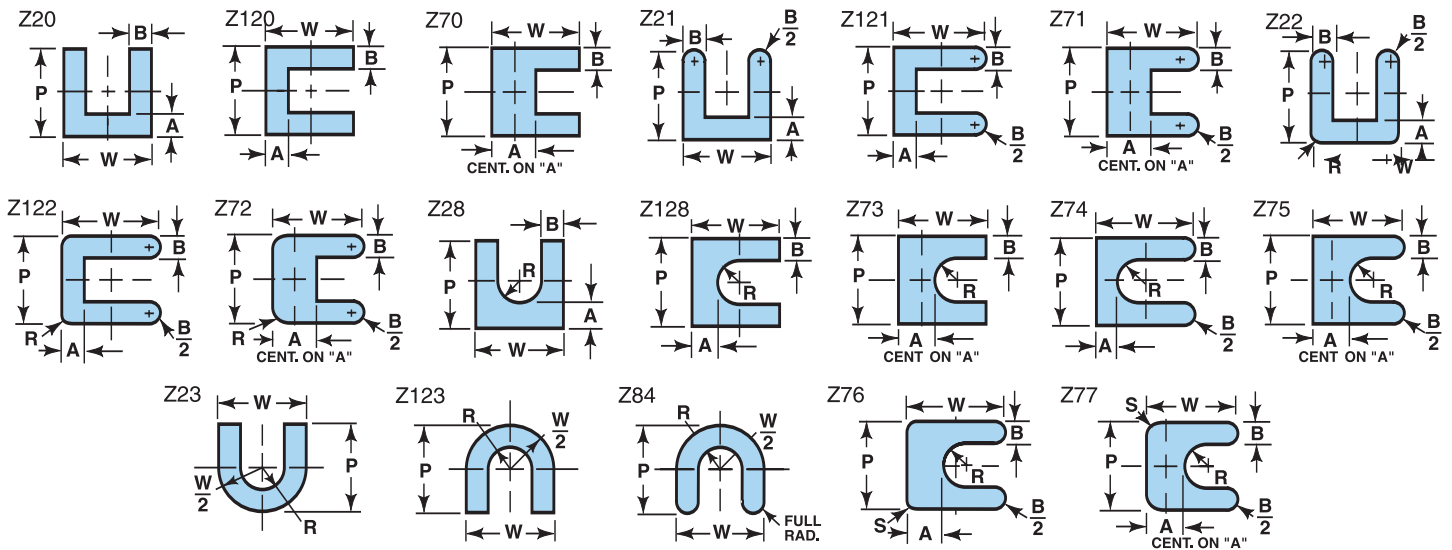
In cases where clearance per side (Δ) is $.0025\Delta$ or less Porter will break the sharp corners to eliminate interference, when punches, and/or guides and dies are ordered together.



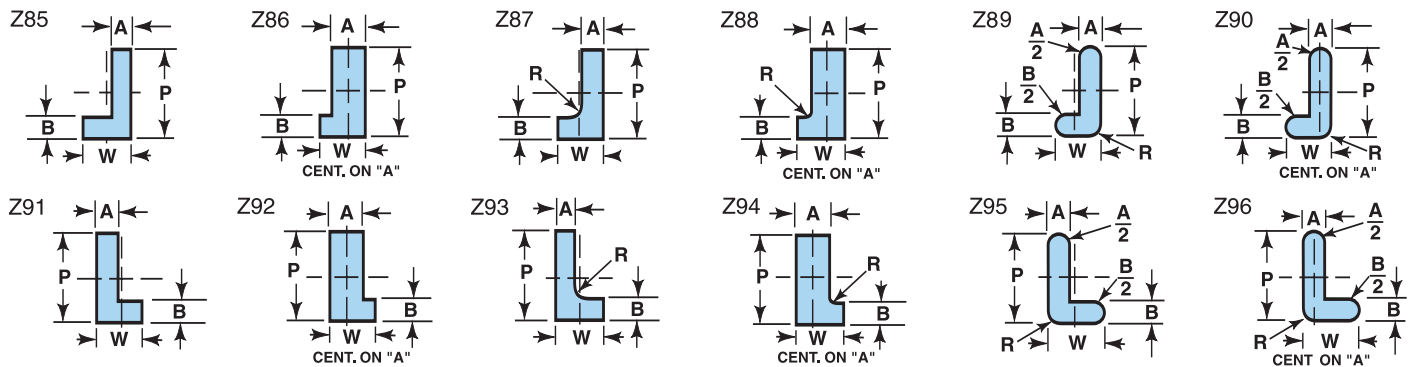
VIEWS: Shown as in-die position. This is reflected view for punch and guide, plan view (thru cutting end) of die button. See page 39 for details.
CENTERING: Forms are centered to the shank or body as shown. Exception being forms Z09 and Z15, will not be centered on P due to clearance.

When Ordering Forms Specify: Qty 5 Mat. M2 Style () Z 37 C L Form 2.50 W P R Locate LMI

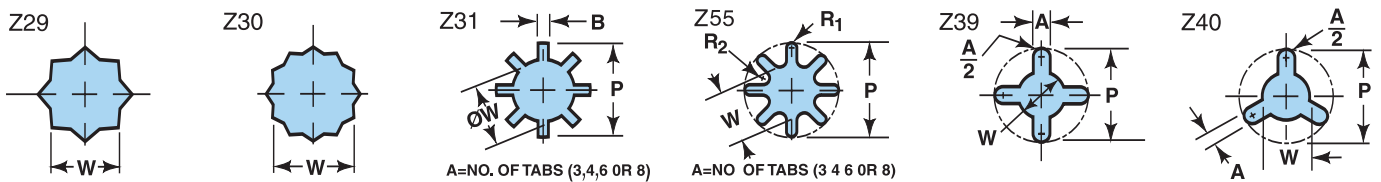
Porter U Shape Forms



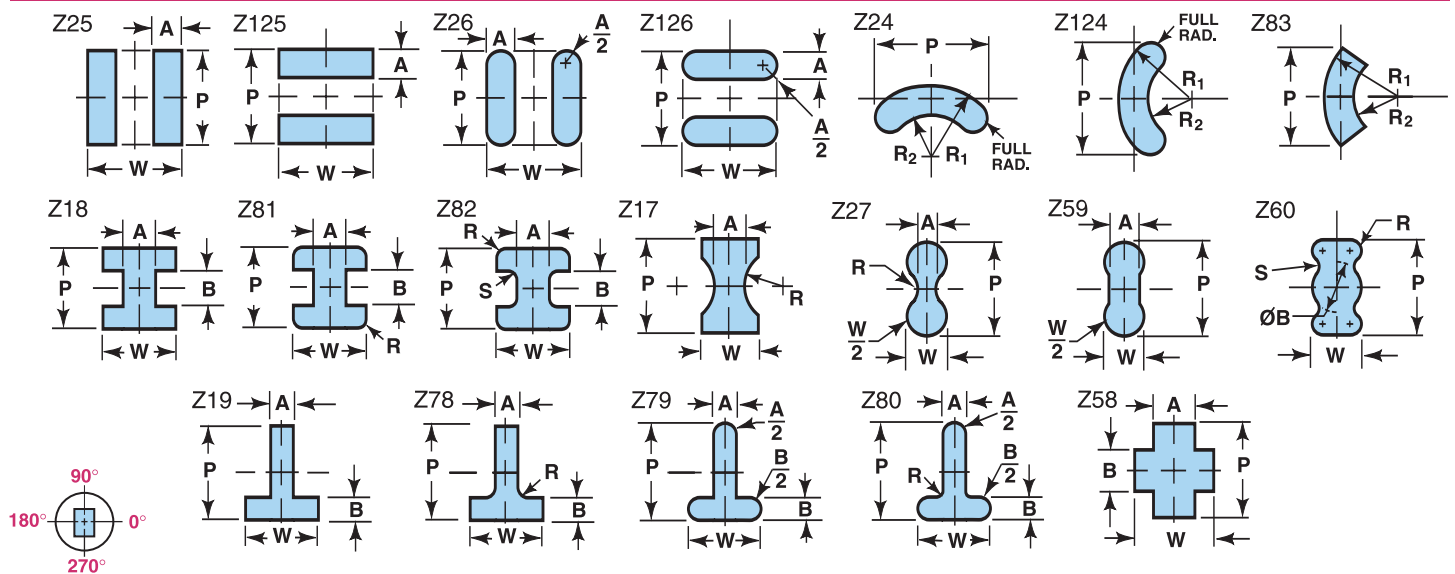
Porter L Shape Forms



Porter Spine Shape Forms



Porter Knock-Out Forms



ORIENTATION: Bal-Lok Punch and Die Button Standard Ballseat location is at 90°. For all else standard flat and dowel location is at 0°. Alternate and custom locations are also available, see orientation guidelines.