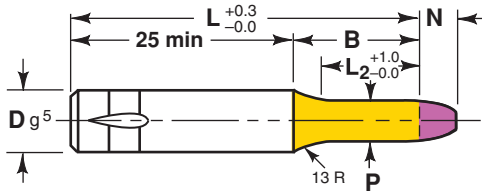


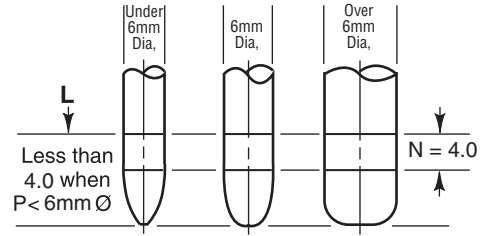
Regular Parabolic Pilot-BP



B & L Lengths do not include Pilot Tip N

Ordering Example:

Qty Steel Type Code L₂/L P
7 M2 BP 020 2792 x 15.00



Shank		Lengths L ₂			Lengths L						N Dim.	Round Range P	
D	Pilot Type	Std.	Alt.	Alt.	65	73	82	92	102	112			127
6	BP006	15	12		•	•	•	•	•			4.0	2.05 – 5.97
10	BP010	21	12		•	•	•	•	•	•		4.0	2.05 – 9.97
13	BP013	21	15	27	•	•	•	•	•	•	•	4.0	4.95 – 12.97
16	BP016	21	15	27		•	•	•	•	•	•	4.0	7.95 – 15.97
20	BP020	21	15	27		•	•	•	•	•	•	4.0	11.95 – 19.97
25	BP025	21	15	27		•	•	•	•	•	•	4.0	15.95 – 24.97
32	BP032	21	15	27				•	•	•	•	4.0	23.95 – 31.97
38	BP038	21	21	32						•	•	4.0	29.95 – 37.97

Steel: M2 Rc 60-63

TOLERANCES

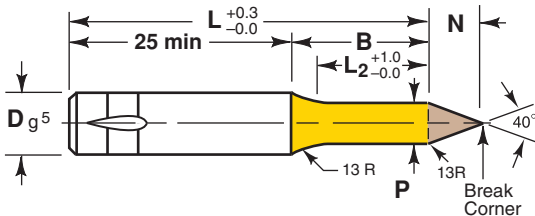
P ^{+0.01}_{-0.00}

© 0.01 P to D

Manufactured to ISO and NAPMA standards where applicable.

◆ = L₂, 33 Max

Angular Pilot-BAP Type

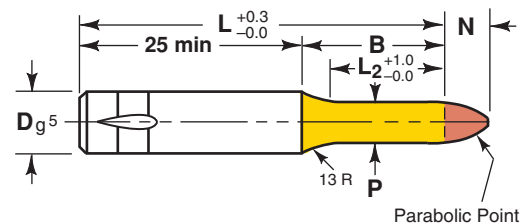


B & L Lengths do not include Pilot Tip N

Ordering Example:

Qty Steel Type Code L₂/L P
19 M2 BAP 010 1980 x 7.77

Long Parabolic Locator Pilot-BLP Type



B & L Lengths do not include Pilot Tip N

Ordering Example:

Qty Steel Type Code L₂/L P
6 M2 BLP 038 4590 x 34.50

Shank		Lengths L ₂		Lengths L					N Dim.	Round Range P	Pilot Type
D	Pilot Type	Std.	Alt.	71	80	90	100	110			
10	BAP010	19	32	•	•	•			8.0	5.00 – 9.97	BLP010
13	BAP013	19	32	•	•	•	•		10.0	9.00 – 12.97	BLP013
16	BAP016	25	38	◆	•	•	•	•	15.0	12.00 – 15.97	BLP016
20	BAP020	25	38	◆	•	•	•	•	20.0	15.00 – 19.97	BLP020
25	BAP025	25	38	◆	•	•	•	•	25.0	19.00 – 24.97	BLP025
32	BAP032	25	38		•	•	•		30.0	24.00 – 31.97	BLP032
38	BAP038	30	45		◆	•			35.0	30.00 – 37.97	BLP038

◆ = L₂, 33 Max ◆ = L₂, 42 max

Standard Alterations are changes that are beyond the ranges listed in the catalog that can be altered for a minimal charge. See page 37.