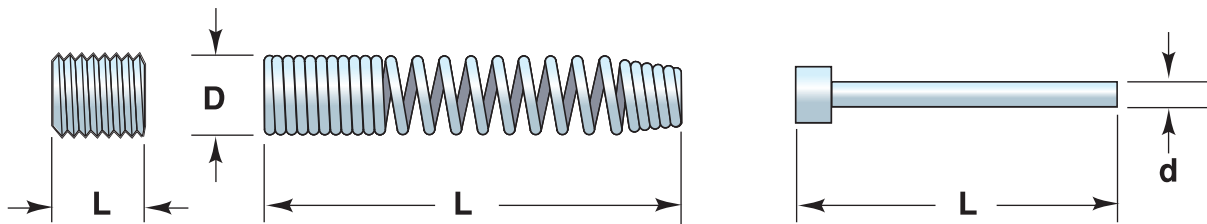
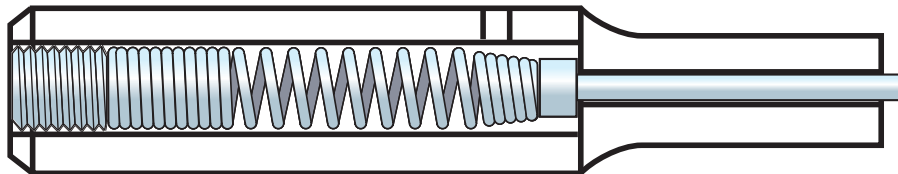


Many custom stamps and marking punches are available from Porter. Please identify punch style as part of the order. All tolerances on punch body other than (L) will be manufactured to catalog standards unless otherwise specified by the customer.



### Ordering Example (Specify punch style) Drawings Required

Qty Steel Type Code L P B  
12 M-2 ( )MP 50 x 80 x 10.00 3.00



Replacement Retrako Kit	Punch Type		Set Screw	Spring			Pin			Pin Extension Length
	Headed	Bal-Lok	Size/Length	Hole-D	D	L	Hole	L	d	
K2M	5	6	2.5 x 4.0	2.20	2.10	50	.50	28	.43	.8
K3M	6	6-8	3.0 x 3.0	2.52	2.40	63	.80	35	.68	.8
K4M	8	8	4.0 x 4.0	3.52	3.30	73	1.16	49	1.04	1.6
K6M	10-13	10-16	5.0 x 5.0	4.42	4.30	73	1.59	49	1.47	1.6
K9M	16-20-25	20-25	6.0 x 6.0	5.52	5.00	80	2.38	56.5	2.26	1.6
K12M	32 &>	32 &>	8.0 x 8.0	7.12	7.00	80	3.17	56.5	3.05	1.6

Kit includes 1 each – set screw  
– spring  
– pin

Components available as kits or separately.

Retrako Springs and pins are cut to length at assembly.